



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBE350A94-3301-00**

**Job Sheet 197469**



**Part No:** RBE350A94-3301-00

**Job Qty:** 16 pcs

**Part Name:** Tail Rotor Accelerator Support



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 7/9/19

**Job Tracking No:**

**Due Date:** 9/2/19

**Created By:** Marie Lajeunesse

**Type:** Stock

**Description:**

**Note:** DWG RBE350A94-3301-00 Rev 4 IPP Rev A 17.12.21 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier | Sign-off          |
|-------|------------|--------|------------|----------|-----------|---------|---------------------|-------------------|
|       |            |        |            |          | Setup Hrs | Run Hrs |                     |                   |
| 110   | NV5000 - 1 | 16 pcs | 9/2/19     | 9/2/19   | 1.00      | 32.00   | NV5000 - 1          | S.C.C.            |
|       |            |        |            |          |           |         | NV5000 - 2          |                   |
| 120   | QC 2       | 16 pcs | 9/2/19     | 9/2/19   | 0.00      | 0.00    | QC 2 - 1            | S.C.C. - 10-07-19 |
|       |            |        |            |          |           |         | QC 2 - 12           |                   |
|       |            |        |            |          |           |         | QC 2 - 14           |                   |
|       |            |        |            |          |           |         | QC 2 - 17           |                   |
|       |            |        |            |          |           |         | QC 2 - 19           |                   |
|       |            |        |            |          |           |         | QC 2 - 2            |                   |
|       |            |        |            |          |           |         | QC 2 - 20           |                   |
|       |            |        |            |          |           |         | QC 2 - 22           |                   |
|       |            |        |            |          |           |         | QC 2 - 23           |                   |
|       |            |        |            |          |           |         | QC 2 - 25           |                   |
|       |            |        |            |          |           |         | QC 2 - 32           |                   |
|       |            |        |            |          |           |         | QC 2 - 33           |                   |
|       |            |        |            |          |           |         | QC 2 - 35           |                   |
|       |            |        |            |          |           |         | QC 2 - 39           |                   |
|       |            |        |            |          |           |         | QC 2 - 4            |                   |
|       |            |        |            |          |           |         | QC 2 - 40           |                   |
|       |            |        |            |          |           |         | QC 2 - 44           |                   |
|       |            |        |            |          |           |         | QC 2 - 45           |                   |
|       |            |        |            |          |           |         | QC 2 - 48           |                   |
|       |            |        |            |          |           |         | QC 2 - 49           |                   |
|       |            |        |            |          |           |         | QC 2 - 50           |                   |
|       |            |        |            |          |           |         | QC 2 - 51           |                   |
|       |            |        |            |          |           |         | QC 2 - 52           |                   |
|       |            |        |            |          |           |         | QC 2 - 57           |                   |
|       |            |        |            |          |           |         | QC 2 - 62           |                   |
|       |            |        |            |          |           |         | QC 2 - 63           |                   |
|       |            |        |            |          |           |         | QC 2 - 8            |                   |
|       |            |        |            |          |           |         | QC 2 - 66           |                   |
|       |            |        |            |          |           |         | QC 2 - 64           |                   |

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Container No: S199261



Part: RBE350A94-3301-00

Job No: 197469

Serial No/Batch: S199261

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 07/19/19

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|     |                               |        |        |      |      |                        |                |
|-----|-------------------------------|--------|--------|------|------|------------------------|----------------|
| 130 | QC 8                          | 16 pcs | 9/2/19 | 0.00 | 0.00 | QC 2 - 65              |                |
|     |                               |        |        |      |      | QC 2 - 5               |                |
|     |                               |        |        |      |      | QC 2 - 71              |                |
|     |                               |        |        |      |      | QC 2 - 73              |                |
|     |                               |        |        |      |      | QC 2 - 69              |                |
|     |                               |        |        |      |      | QC 8 - 12              |                |
|     |                               |        |        |      |      | QC 8 - 14              |                |
|     |                               |        |        |      |      | QC 8 - 17              |                |
|     |                               |        |        |      |      | QC 8 - 20              | 19-07-30       |
|     |                               |        |        |      |      | QC 8 - 25              |                |
|     |                               |        |        |      |      | QC 8 - 3               |                |
|     |                               |        |        |      |      | QC 8 - 32              |                |
|     |                               |        |        |      |      | QC 8 - 33              |                |
|     |                               |        |        |      |      | QC 8 - 35              |                |
|     |                               |        |        |      |      | QC 8 - 39              |                |
|     |                               |        |        |      |      | QC 8 - 4               |                |
|     |                               |        |        |      |      | QC 8 - 44              |                |
|     |                               |        |        |      |      | QC 8 - 45              |                |
|     |                               |        |        |      |      | QC 8 - 49              |                |
|     |                               |        |        |      |      | QC 8 - 58              |                |
|     |                               |        |        |      |      | QC 8 - 8               |                |
|     |                               |        |        |      |      | QC 8 - 9               |                |
|     |                               |        |        |      |      | QC 8 - 68              |                |
|     |                               |        |        |      |      | QC 8 - 67              |                |
|     |                               |        |        |      |      | QC 8 - 1 (A)           |                |
|     |                               |        |        |      |      | QC 8 - 47              |                |
|     |                               |        |        |      |      | QC 8 - 40              |                |
|     |                               |        |        |      |      | QC 8 - 52              |                |
|     |                               |        |        |      |      | QC 8 - 23              |                |
|     |                               |        |        |      |      | QC 8 - 57              |                |
| 150 | Outsource - 4 - Anodize       | 16 pcs | 9/2/19 |      |      | ATG001-VC Groceries    | 19-07-31       |
| 160 | Packaging 2-1 - Receive - B4B | 16 pcs | 9/2/19 | 0.00 | 0.00 | Packaging 2 - 1 - B4B  |                |
|     |                               |        |        |      |      | Packaging 2 - 2 - B4B  |                |
|     |                               |        |        |      |      | Packaging 2 - 3 - B4B  |                |
|     |                               |        |        |      |      | Packaging 2 - 5 - B4B  |                |
|     |                               |        |        |      |      | Packaging 2 - 4 - B4B  |                |
|     |                               |        |        |      |      | Packaging 2 - 6 - B4B  |                |
|     |                               |        |        |      |      | Packaging 2 - 7 - B4B  |                |
|     |                               |        |        |      |      | Packaging 2 - 8 - B4B  |                |
|     |                               |        |        |      |      | Packaging 2 - 9 - B4B  |                |
|     |                               |        |        |      |      | Packaging 2 - 10 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 11 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 12 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 13 - B4B | DP AUG 06 2019 |
|     |                               |        |        |      |      | Packaging 2 - 14 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 15 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 16 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 17 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 18 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 19 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 20 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 21 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 22 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 23 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 24 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 25 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 26 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 27 - B4B |                |
|     |                               |        |        |      |      | Packaging 2 - 28 - B4B |                |

|     |                             |        |        |           |                        |  |
|-----|-----------------------------|--------|--------|-----------|------------------------|--|
|     |                             |        |        |           | Packaging 2 - 29 - B4B |  |
|     |                             |        |        |           | Packaging 2 - 30 - B4B |  |
|     |                             |        |        |           | Packaging 2 - 31 - B4B |  |
|     |                             |        |        |           | Packaging 2 - 32 - B4B |  |
|     |                             |        |        |           | Packaging 2 - 33 - B4B |  |
|     |                             |        |        |           | Packaging 2 - 34 - B4B |  |
|     |                             |        |        |           | Packaging 2 - 35 - B4B |  |
|     |                             |        |        |           | Packaging 2 - 36 - B4B |  |
| 170 | QC 6                        | 16 pcs | 9/2/19 | 0.00 0.00 | QC 6 - 9               |  |
|     |                             |        |        |           | QC 6 - 68              |  |
|     |                             |        |        |           | QC 6 - 61              |  |
|     |                             |        |        |           | QC 6 - 40              |  |
|     |                             |        |        |           | QC 6 - 81              |  |
| 180 | Packaging 3-1 - Stock - B4B | 16 pcs | 9/2/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |  |
|     |                             |        |        |           | Packaging 3 - 2 - B4B  |  |
|     |                             |        |        |           | Packaging 3 - 3 - B4B  |  |
|     |                             |        |        |           | Packaging 3 - 4 - B4B  |  |
|     |                             |        |        |           | Packaging 3 - 5 - B4B  |  |
|     |                             |        |        |           | Packaging 3 - 6 - B4B  |  |
|     |                             |        |        |           | Packaging 3 - 7 - B4B  |  |
|     |                             |        |        |           | Packaging 3 - 8 - B4B  |  |
|     |                             |        |        |           | Packaging 3 - 9 - B4B  |  |
|     |                             |        |        |           | Packaging 3 - 10 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 11 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 12 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 13 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 14 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 15 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 16 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 17 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 18 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 19 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 20 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 21 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 22 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 23 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 24 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 25 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 26 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 27 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 28 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 29 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 30 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 31 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 32 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 33 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 34 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 35 - B4B |  |
|     |                             |        |        |           | Packaging 3 - 36 - B4B |  |
| 190 | QC 21 - FG                  | 16 pcs | 9/2/19 | 0.00 0.00 | QC 21 - FG - 21        |  |
|     |                             |        |        |           | QC 21 - FG - 70        |  |
|     |                             |        |        |           | QC 21 - SA - 53        |  |

Part Op 110 - NV5000-1 (MORI SEIKI VERTICAL MACHINE #1) 1-Machine as per folio FB979 FOLIO REV: AA DWG  
 Descriptions: REV: 4 Engrave part number and batch number And T/N number 2-Deburr

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check) Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

150 - Issue P/O to ATC: 60002 44160 - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER

160 - (Receive & Inspect for Damage & Mat'l Certs)



7/9/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

- 170 - (QC6- All purchased or subcontracted products)  
180 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
190 - (QC21- Final Inspection - Work Order Release)

**Job BOM**

| Part / Item | Component Name | Quantity             | Operation      | Container |
|-------------|----------------|----------------------|----------------|-----------|
| 649.5013E   | Deflector      | 10.4000 pcs (.65 ea) | 110-NV5000 - 1 | D 92 313  |

**Job Allocations**

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 110-NV5000 - 1 | 649.5013E      | 10       | 44        | 0         |

**Part Specifications**

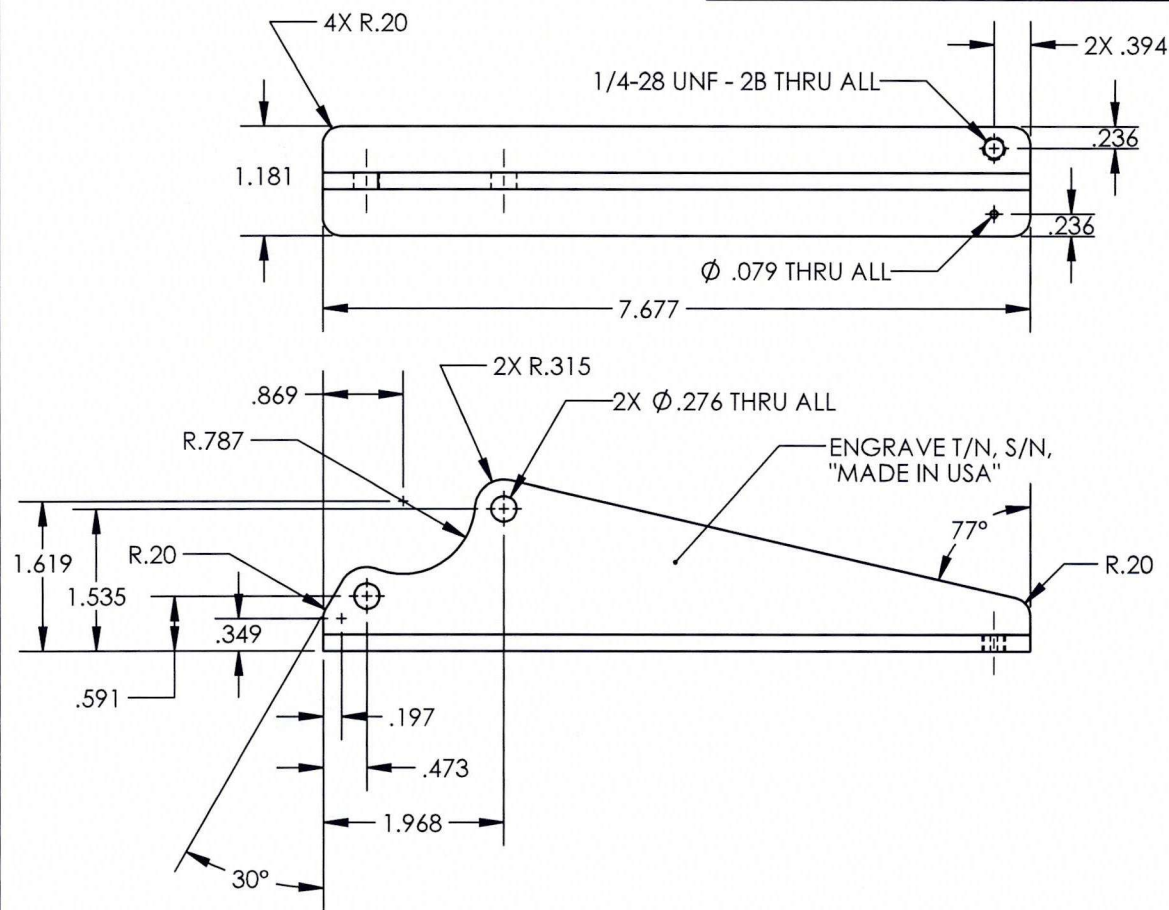
Specifications could not be found.

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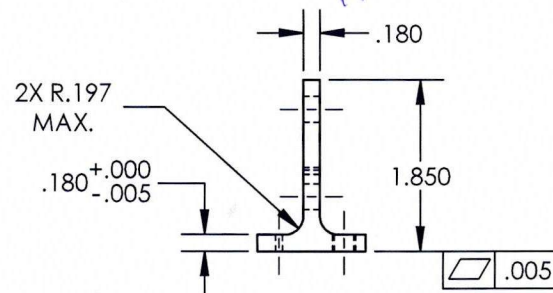
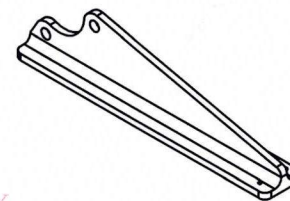


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| REVISIONS |         |                                                                                                                                                                                                                                                                                                                                           |           |         |          |
|-----------|---------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION                                                                                                                                                                                                                                                                                                                               | DATE      | INITIAL | APPROVED |
| 1         |         | DESIGNED PER HELI PRODUCTS TOOLS.                                                                                                                                                                                                                                                                                                         | 9/9/2009  | WP      | DW       |
| 1A        |         | ADDED MISSING DIMENSIONS, ADDED ENGRAVE NOTE PER R.W.                                                                                                                                                                                                                                                                                     | 9/15/2011 | RJC     | RW       |
| 2         |         | CORRECTED DIMENSION FROM .676 TO .667, ADDED OPTIONAL TO R.197 DIMENSION, ADDED FLATNESS CONTROL TO BOTTOM OF TOOL, CH'D MATERIAL FROM 2024 T-BAR PER R.W.                                                                                                                                                                                | 5/9/2012  | RJC     | RW       |
| 2A        |         | CH'D T/N WAS RBEA94-3301-00 IS RBE350A94-3301-00.                                                                                                                                                                                                                                                                                         | 11/6/2013 | RJC     | RW       |
| 3         |         | CH'D DIM WAS .188 IS .180 +.000/-0.005.                                                                                                                                                                                                                                                                                                   | 4/11/2014 | DPD     | GE       |
| 4         | 16-0256 | CH'D DIM WAS .180 +.000/-0.005 IS .180 WAS 4X R.197 IS 4X R.20, WAS R.197 IS R.20 IN TWO PLACES, WAS 1/4-28 UNF IS 1/4-28 UNF -2B THRU ALL, WAS Ø.079 IS Ø.079 THRU ALL, WAS 2X Ø.276 IS 2X Ø.276 THRU ALL, WAS 2X R.197 OPTIONAL IS 2X .197 MAX, DELETED DIMS Ø.250 TOOLING HOLE, 5.750, .667, CH'D MATERIAL WAS 6063 T CHANNEL IS 6063. | 12/6/2016 | RJC     | JAG      |



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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 197469 MJS 19-07-09



|                                                                                                         |                                                                                                                                                     |
|---------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>DART AEROSPACE</b>                                                                                   |                                                                                                                                                     |
| TITLE<br>T/R ACCELERATOR SUPPORT                                                                        |                                                                                                                                                     |
| DWG NO.<br>RBE350A94-3301-00                                                                            | REV<br>4                                                                                                                                            |
| MAT'L 6063<br>HEAT TREAT<br>FINISH CLEAR ANODIZE<br>SPEC MIL-A-8625F, TYPE II, CLASS I                  | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>.XXX ± .005 FRACTIONS ± 1/8<br>.XX ± .01 ANGLES ± 5°<br>.X ± .1 SURFACES = 125/✓          |
| DRAWN BY: PERRITT<br>CHECKED: MACKOVJAK<br>OPPS APPR: ANDERSON<br>QA APPR: LINDSAY<br>APPROVED: GILBERT | 1. BREAK ALL SHARP EDGES<br>.015 x 45° OR .015R<br>2. DIMENSIONAL LIMITS APPLY<br>AFTER PLATING<br>3. INTERPRET DIM AND TOL PER<br>ASME Y14.5M-2009 |
| USED ON MODEL<br>AS350/AS355                                                                            |                                                                                                                                                     |
| SCALE 1:2                                                                                               | DATE 9/9/2009                                                                                                                                       |
| SHEET 1 OF 1                                                                                            |                                                                                                                                                     |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|-------------|----------|-----------------------------------|-----|
|          |          |     |        | 1        |             | 6063     |                                   |     |



Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                      |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex;"> <div style="flex: 1;">           Operator <input type="checkbox"/><br/>           Manufacturing Process <input type="checkbox"/><br/>           Equip/Tooling <input type="checkbox"/><br/>           Handling/Preservation <input type="checkbox"/><br/>           Material <input type="checkbox"/><br/>           Product Improvement <input type="checkbox"/><br/>           Process Improvement <input type="checkbox"/><br/>           Human Factors <input type="checkbox"/> </div> <div style="flex: 1;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex;"> <div style="flex: 1;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="flex: 1;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="flex: 1;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |



Dart Aerospace Ltd.  
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Tel (613) 632-5200

# PURCHASE ORDER

## POHB044160



**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**Attention:** Grenon, Sylvie

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044160

**PO Date:** 7/31/19

**Due Date:** 8/8/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

E-MAILED  
2019-08-01

### Items

| Line Item | Job    | Part                 | Description                                                                                                                                                                                                                                             | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 197469 | RBE350A94-3301-00    | Tail Rotor Accelerator Support<br>-Issue P/O: _____<br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL<br>-Certificate of Conformity is required                                                                                    | Firmed | -       | 8/8/19   | 16 pcs         | 0 pcs             | 16 pcs  | \$3.15/pcs       | \$50.40        |
|           |        |                      |                                                                                                                                                                                                                                                         | X16    |         |          | AUG 06 2019    |                   |         |                  | DP             |
| 2         | 196745 | RBW109-3130-53-113-1 | Base<br>-Issue P/O: _____<br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is required                                                                                | Firmed | -       | 8/8/19   | 6 pcs          | 0 pcs             | 6 pcs   | \$3.64/pcs       | \$21.84        |
|           |        |                      |                                                                                                                                                                                                                                                         | X6     |         |          | AUG 06 2019    |                   |         |                  | DP             |
| 3         | 197451 | RBE350A93-3500-00-1  | Body (Outsource process- Anodize per QSI017 4.1.10.1)<br>-Issue P/O to Groupe Altech: _____<br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant as per Dwg RBE350A93-3500-00-1 Rev. 3A<br>-Certificate of Conformity is required | Firmed | -       | 8/8/19   | 20 pcs         | 0 pcs             | 20 pcs  | \$1.95/pcs       | \$39.00        |
|           |        |                      |                                                                                                                                                                                                                                                         | X20    |         |          | AUG 06 2019    |                   |         |                  | DP             |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044160



| Items     |        |                      |                                                                                                                                                                    |        |         |          |                |                   |         |                  |                |
|-----------|--------|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job    | Part                 | Description                                                                                                                                                        | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 4         | 197537 | RBE703A94-1130-01-27 | Tab Adjuster Body<br>-Issue P/O: _____<br>ANODIZE COLOR CLEAR,<br>PER IAW MIL-A-8625F<br>TYPE 2 CLASS 1 Water<br>seal<br>-Certificate of Conformity is<br>required | Firmed | -       | 8/8/19   | 6 pcs          | 0 pcs             | 6 pcs   | \$1.87/pcs       | \$11.22        |
|           |        |                      |                                                                                                                                                                    |        |         |          |                |                   |         | Grand Total:     | \$122.46       |

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 8/1/19 4:00 PM Dart.Guerin.Kimberley



# Certificat de Conformité / Certificate of Compliance

(021203-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

### 021203- 1

Livré à / Ship to

**DART AEROSPACE LTD**

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

| Date expédition<br>Ship date |                                                                           | Créé Par<br>Generated By                                                                                        | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                         |
|------------------------------|---------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|-------------------------|
| 31-Jul-2019                  |                                                                           | Jigar Patel                                                                                                     |                                                | POHB044160                                            |                 |                   |               |                         |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number /Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                            | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir /<br>Back Order |
| 1                            | RBE350A94-3301-00<br>Rev.                                                 | RBE350A94-3301-00<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>MIL-A-8625F TYPE 2 CLASS 1<br>WATER SEALANT               | ANODIZE<br>CH                                  | 16                                                    | 16              | 0                 | 0             | 0                       |
| 2                            | RBW109-3130-53-113-1<br>Rev.                                              | RBW109-3130-53-113-1<br>ANO-CLEAR [ANODIZE CLEAR]<br>AS PER IAW MIL-A-8625F<br>TYPE 2, CLASS 1<br>WATER SEALANT | ANODIZE<br>CH                                  | 6                                                     | 6               | 0                 | 0             | 0                       |
| 3                            | RBE350A93-3500-00-1<br>Rev.                                               | RBE350A93-3500-00-1<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>MIL-A-8625F TYPE 2 CLASS 1<br>WATER SEALANT             | ANODIZE<br>CH                                  | 20                                                    | 20              | 0                 | 0             | 0                       |
| 4                            | RBE703A94-1130-01-27<br>Rev.                                              | RBE703A94-1130-01-27<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>MIL-A-8625F TYPE 2 CLASS 1<br>WATER SEALANT            | ANODIZE<br>CH                                  | 6                                                     | 6               | 0                 | 0             | 0                       |

**RECEIVED**

AUG 02 2019

DART AEROSPACE LTD.

**RECEIVED**  
 AUG 02 2019  
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

1 Box

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

JP JAY

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.

E-MAIL